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2020.0 DEFENDER (LE), 501-11

GLASS, FRAMES AND MECHANISMS

FRONT DOOR WINDOW (G2410497)

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REMOVAL AND INSTALLATION

SPECIAL TOOL(S)



501-114

E54200

501-114

Release Lever, Door Glass

REMOVAL

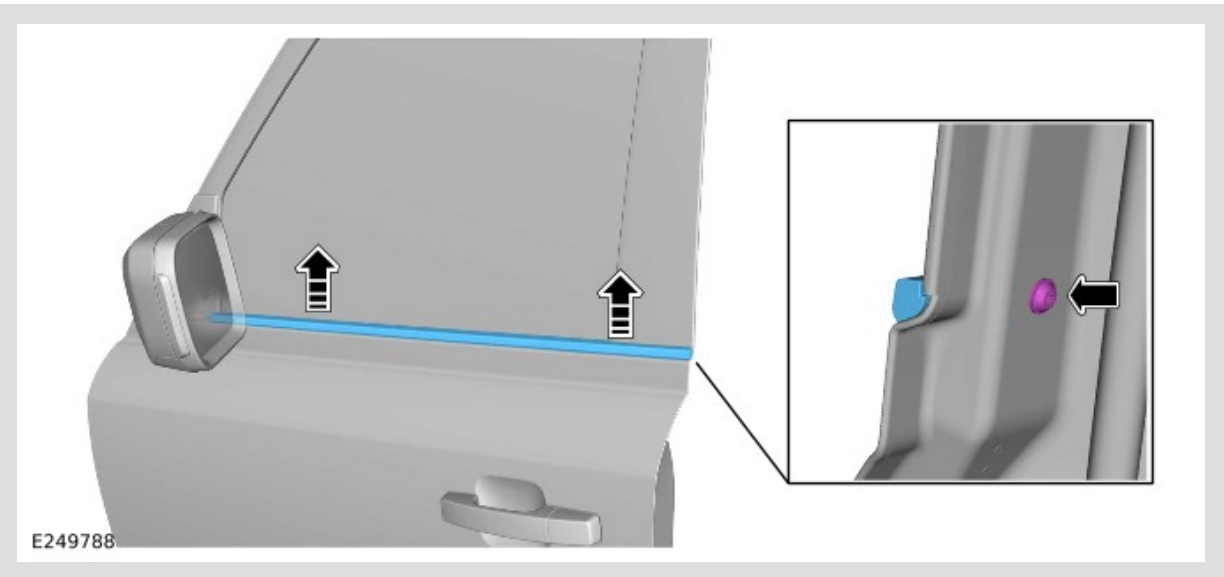
⚠ CAUTIONS:

- Lay the window on felt covered supports. Do not stand on edge as this can cause chips which subsequently develop into cracks.
- Protect the surrounding paintwork to avoid damage.

⚠ NOTES:

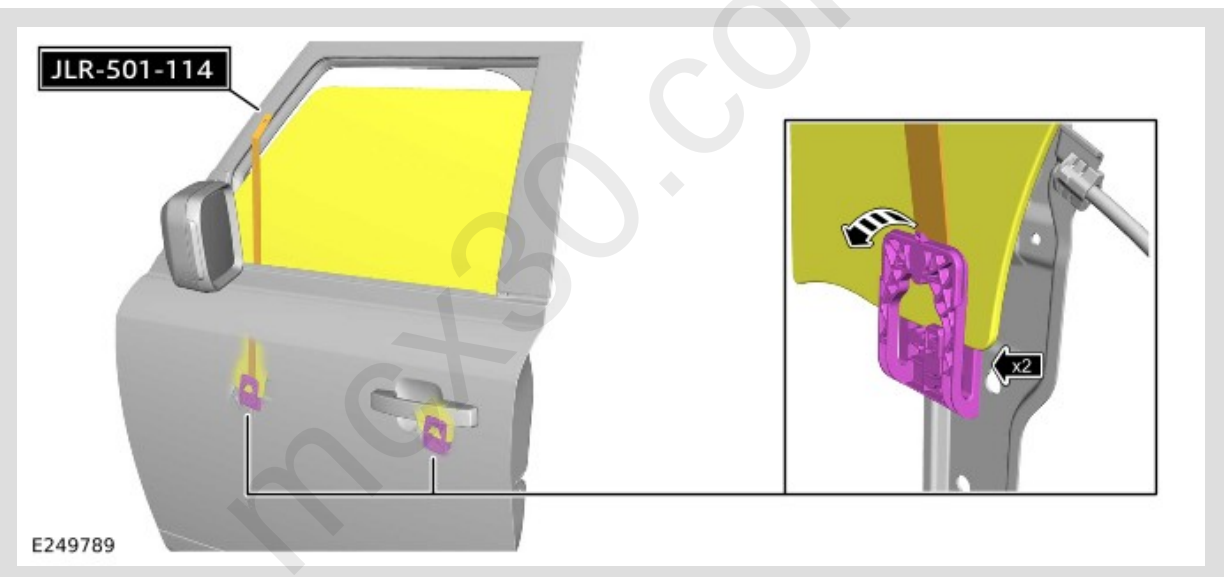
- This procedure contains illustrations for left side components, right side components are similar.
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.

1.



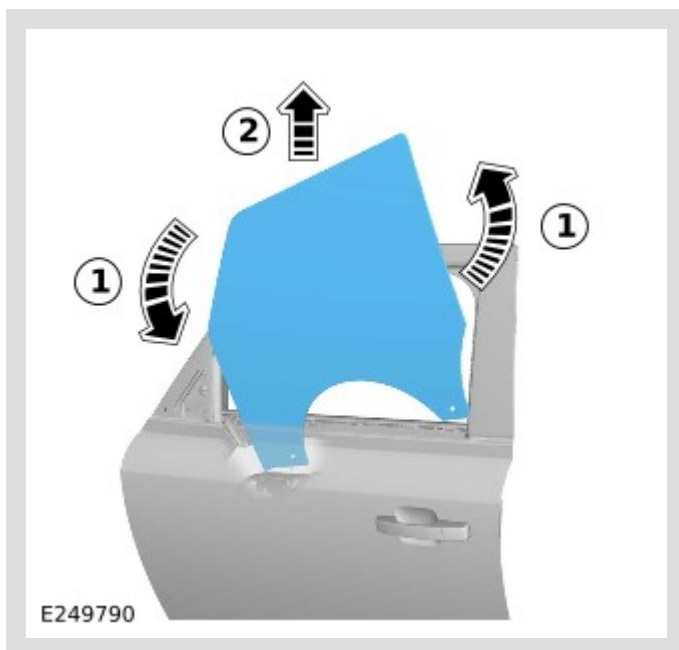
- Remove the screw.
- Remove the front door outer weatherstrip.

2.



- Lower the front door window.
- Use the special tool to release the front door window from the regulator assembly.
Special Tool(s): [501-114](#)

3.



Remove the front door window.

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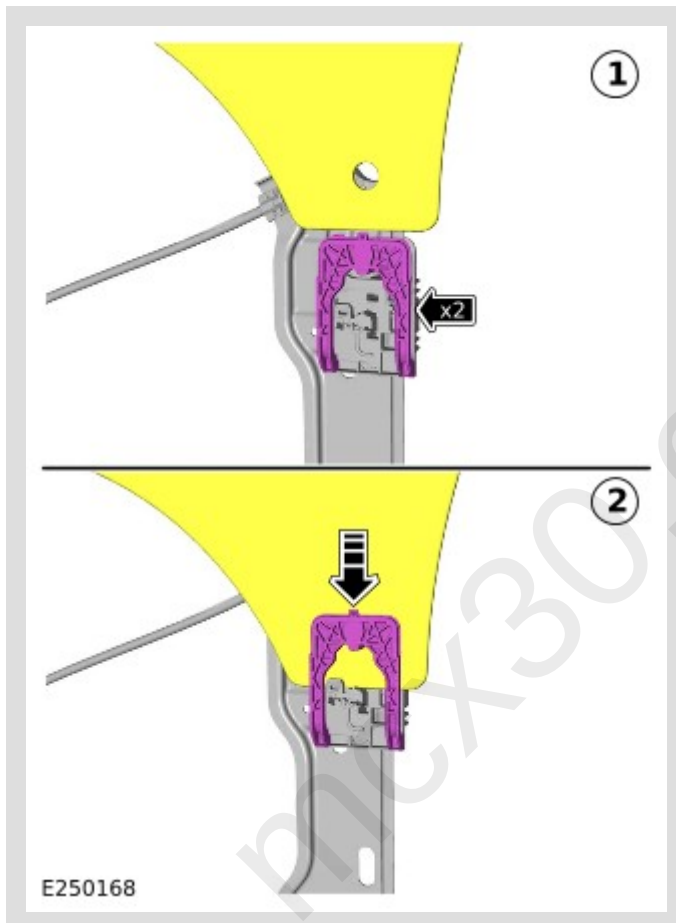
INSTALLATION

1. Install the front door window.

2.

⚠ CAUTION:

Make sure that 2 audible clicks are heard when the clips are fully located.



Connect the front door window to the regulator assembly.

3.

- Install the front door outer weatherstrip.
- Install and tighten the screw.

4.

Initialize the front door window motor.

Refer to: [Door Window Motor Initialization](#) (501-11 Glass, Frames and Mechanisms, General Procedures).